**Net Power** SAE J1349 / 179 HP (133 kW) at 1,950 rpm 0.51 - 1.34 m³ (0.67 - 1.75 yd³) Standard Bucket 0.80 m³ (1.05 yd³) Operating Weight 24,560 kg / 54,140 lb

Tier 4 Final Engine

ENGINE				
ENGINE				
Maker / Model		CUMMINS QSB6.7 Engine		
Туре		Water cooled, 4 cycle Diesel, 6-cylinders in line, direct injection, turbocharged charger and air cooled		
Rated flywheel SAE	J1995 (gross)	183HP (136kW) / 1,950 rpm		
horse power	J1349 (net)	173HP (129kW) / 1,950 rpm		
Max. torque		85.7 kgf.m (620lbf.ft) / 1,500rpm		
Bore X stroke		107 mm X 124 mm (4.2" X 4.9")		
Piston displacement		6,700 cc (409 in³)		
Batteries		2 X 12V X 100 Ah		
Starting motor		24V, 4.8 kW		
Alternator		24V, 95 Amp		
HYDRAULIC SYSTEM				
MAIN PUMP				
Туре		Variable displacement tandem axis piston pumps		
Max. flow		2 X 228.2 l/min (60.3 US gpm)		

### Sub-pump for pilot circuit (Gear Pump) 28.5 ℓ/min (7.5 gpm) CROSS-SENSING AND FUEL-SAVING PUMP SYSTEM

HVDB	ΛΙ	ш	NAC	$\cap T$	) PC

Travel

Iravel	with brake valve and parking brake
Swing	Axial piston motor with automatic brake
RELIEF VALVE SETTING	
Implement circuits	400 kgf/cm2 (5,690 psi)
Travel	350 kgf/cm <sup>2</sup> (4,980 psi)
Power boost (boom, arm, bucket)	380 kgf/cm <sup>2</sup> (5,410 psi)
Swing circuit	285 kgf/cm² (4,050 psi)
Pilot circuit	40 kgf/cm² (570 psi)
Service valve	Installed

Two speed axial pistons motor

### HYDRAULIC CYLINDERS

		Boom: 2-125 X 1,260 mm (4.92" X 49.6")
		Arm: 1-160 X 1,610 mm (6.29" X 63.3")
No. of cylinder		Bucket: 1-120 X 1,055 mm (4.7" X 41.5")
bore X stroke		Blade: 2-130 X 240 mm (5.1" X 9.4")
	2 Di D	1st: 2-105 X 995 mm (4.1" X 39.2")
	2-Piece Boom	2nd: 1-145 X 613 mm (5.7" X 24.1")

DRIVES & BRAKES			
Drive method	Fully hydrostatic type		
Drive motor	Axial piston motor, in-shoe design		
Reduction system	Planetary reduction gear		
Max. drawbar pull	20,600 kgf (45,415 lbf)		
Max. travel speed (high / low)	5.5 km/hr (3.5mph) / 3.3 km/hr (2.1mph)		
Gradeability	35° (70%)		
Parking brake	Multi wet disc		

#### CONTRO

Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.

Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket (ISO)
Traveling and steering	Two levers with pedals
Engine throttle	Electric, Dial type



#### OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 5,680mm (18' 8") boom, 2,920mm (9' 7") arm, SAE heaped  $0.80m^3$  (1.05 yd³) bucket, lubricant, coolant, full fuel tank, full hydraulic tank, and all standard equipment.

### **OPERATING WEIGHT**

Shoes		Operating weight	Ground pressure
Туре	Width mm (in)	kg (lb)	kgf/cm² (psi)
Triple grouser	700 (28")	24,280 (53,530)	0.44 (6.26)
	800 (32")	24,560 (54,140)	0.39 (5.55)
	900 (36")	24,840 (54,760)	0.35 (4.98)

SWING SYSTEM		
Swing motor	Fixed displacement axial piston motor	
Swing reduction	Planetary gear reduction	
Swing bearing lubrication	Grease-bathed	
Swing brake	Multi wet disc	
Swing speed	10.8 rpm	

SERVICE REFILL CAPACITIES				
Re-filling	liter	US gal		
Fuel tank	320	84.5		
Engine coolant	40	10.6		
Engine oil	23.7	6.3		
Swing device	7	1.8		
Final drive (each)	4.5	1.2		
DEF / AdBlue R tank	27	7.1		
Hydraulic system (including tank)	275	72.6		
Hydraulic tank	160	42.3		

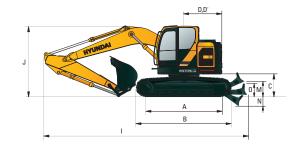
### UNDERCARRIAGE

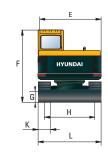
The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets, and a track chain with double or triple grouser shoes.

Center frame	X - leg type	
Track frame	Pentagonal box type	
No. of shoes on each side	49 EA	
No. of carrier roller on each side	2 EA	
No. of track roller on each side	9 EA	
No. of rail guard on each side	2 EA	

Tier 4 Final Engine

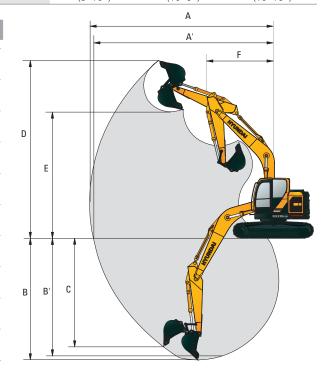
H	(235LCR DIMENSIONS	Unit: mm (ft·in)			
5.6	5.68 m (18' 8") boom and 2.0 m (6' 7"), 2.4 m (7' 10"), 2.92 m (9' 7"), 3.0 m (9' 10") at				
А	Tumbler distance	3,650 (12′ 0″)			
В	Overall length of crawler	4,404 (14′ 6″)			
C	Ground clearance of counterweight	1,080 (3′ 7″)			
D	Tail swing radius	1,780 (5′ 10″)			
D'	Rear-end length	1,780 (5′ 10″)			
Е	Overall width of upperstructure	2,980 (9′ 9″)			
F	Overall height of cab	3,290 (10′ 10″)			
G	Min. ground clearance	480 (1′ 7″)			
Н	Track gauge	2,390 (7′ 10″)			
М	Ground clearance of blade up	550 (1′ 10″)			
Ν	Depth of blade down	410 (1′ 4″)			
0	Height of blade	740 (2′ 5″)			





	Boom length		5,680 (18′ 8″)	
	Arm length	2,000 (6′ 7″)	2,400 (7′ 10″)	2,920 (9' 7")
1	Overall length	9,040 (29′ 8″)	8,950 (29′ 4″)	8,910 (29′ 3″)
J	Overall height of boom	3,200 (10′ 6″)	3,100 (10′ 2″)	3,020 (9' 11")
K	Track shoe width	700 (28")	800 (32")	900 (36")
L	Overall width	2,700 (8′ 10″)	3,190 (10′ 6″)	3,290 (10′ 10″)

H	X235LCR WORKING RANGE			Unit : mm (ft·in)
	Boom length		5,680 (18′ 8″)	
	Arm length	2,000 (6′ 7″)	2,400 (7′ 10″)	2,920 (9′ 7″)
А	Max. digging reach	9,040 (29′ 8″)	9,430 (30′ 11″)	9,910 (32′ 6″)
A'	Max. digging reach on ground	8,860 (29′ 1″)	9,260 (30′ 5″)	9,750 (32′ 0″)
В	Max. digging depth	5,780 (19' 0")	6,180 (20′ 3″)	6,700 (22′ 0″)
B′	Max. digging depth (8' level)	5,550 (19' 0")	5,980 (19' 7")	6,530 (21' 5")
С	Max. vertical wall digging depth	5,140 (16′ 10″)	5,710 (18′ 9″)	6,270 (20′ 7″)
D	Max. digging height	10,090 (33′ 1″)	10,420 (34′ 2″)	10,830 (35′ 6″)
Е	Max. dumping height	7,190 (23′ 7″)	7,510 (24′ 8″)	7,890 (25′ 11″)
F	Min. swing radius	2,860 (9′ 5″)	2,550 (8′ 4″)	2,350 (7′ 9″)



### ATTACHMENT

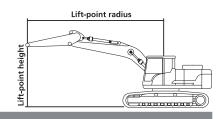
Booms and arms are welded with a low-stress, full-box section design.

5.68m (18'8") Mono boom, 5.65m (18'6") 2 Piece Booms and 2.0m (6'7"), 2.4m (7'10"), 2.92m (9'7") arms are available.

DIGGING FORCE									
Arm	Length	mm (ft.in)	2,000 (6′ 7″)	2,400 (7′ 10″)	2,920 (9′ 7″)				
AIIII	Weight	kg (lb)	975 (2,150)	1,045 (2,300)	1,095 (2,410)				
	SAE	kgf	13,600 [14,770]	13,600 [14,770]	13,600 [14,770]				
Bucket	SAE	lbf	29,980 [32,550]	29,980 [32,550]	29,980 [32,550]				
digging force	ISO	ICO	kgf	15,500 [16,830]	15,500 [16,830]	15,500 [16,830]	[Power		
		lbf	34,170 [37,100]	34,170 [37,100]	34,170 [37,100]	Boost]			
	SAE	kgf	14,700 [15,960]	12,200 [13,250]	10,400 [11,290]				
Arm		lbf	32,410 [35,190]	26,900 [29,210]	22,930 [24,900]				
crowd force	ISO	kgf	15,400 [16,720]	12,800 [13,900]	10,900 [11,830]				
	150	lbf	33,950 [36,860]	28,220 [30,640]	24,030 [26,090]				

Note: Arm weight includes bucket cylinder, linkage, and pin

Tier 4 Final Engine



### **Lifting Capacity**

Boom: 5.68 m (18' 8") Arm: 2.92 m (9' 7") Capacities based on North American Standard Configuration in accordance with ISO condition 2 standard.

Bucket: 0.80 m³ (1.05 yd³) SAE heaped

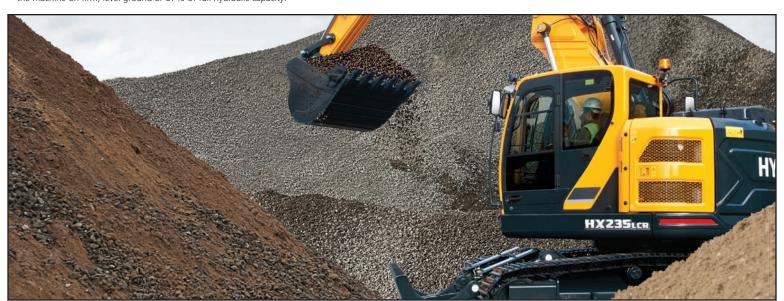
Rating over front

Shoe: 800 mm (32") triple grouser, CWT 5, 300 kg (11,685 lb)

Shoe:	800	mm (32")	triple grou	ser, CVVI 5	,300 kg (1	(01 680,1					ا استال	tating over	side or 360	degree		
			Lift-point radius											At max. reach		
Lift-point height m (ft)		1.5 m (4.9 ft)		1.5 m (4.9 ft) 3.0 m (9.8 ft)		4.5 m	n (14.8 ft)	6.0 m (19.7 ft)		7.5 m (24.6 ft)		Capacity		Reach		
				ŀ				<b>F</b>		Ū		Į.		m (ft)		
9.0 m	kg											*4,830	*4,830	4.25		
29.5 ft	lb											*10,660	*10,660	(14.0)		
7.5 m	kg					*5,380	*5,380	*4,760	*4,760			*3,920	*3,920	6.16		
24.6 ft	lb					*11,850	*11,850	*10,490	*10,490			*8,640	*8,640	(20.2)		
6.0 m	kg					*5,670	*5,670	*5,440	5,420			*3,610	*3,610	7.29		
19.7 ft	lb					*12,500	*12,500	*12,000	11,940			*7,950	*7,950	(23.9)		
4.5 m	kg			*8,780	*8,780	*6,840	*6,840	*5,930	5,260	*5,280	3,680	*3,520	3,300	7.99		
14.8 ft	lb			*19,360	*19,360	*15,090	*15,090	*13,080	11,590	*11,630	8,110	*7,750	7,280	(26.2)		
3.0 m	kg					*8,600	7,700	*6,720	5,020	*5,790	3,580	*3,580	3,010	8.35		
9.8 ft	lb					*18,950	16,970	*14,810	11,060	*12,770	7,890	*7,880	6,630	(27.4)		
1.5 m	kg					*10,180	7,180	*7,510	4,770	5,870	3,460	*3,780	2,900	8.44		
4.9 ft	lb					*22,450	15,820	*16,550	10,520	12,930	7,630	*8,330	6,390	(27.7)		
Ground	kg			*7,170	*7,170	*10,930	6,880	*8,000	4,590	5,770	3,370	*4,160	2,950	8.26		
Line	lb			*15,800	*15,800	*24,090	15,180	*17,630	10,130	12,710	7,430	*9,180	6,500	(27.1)		
-1.5 m	kg	*7,450	*7,450	*12,200	*12,200	*10,780	6,790	7,960	4,520	5,730	3,340	*4,860	3,190	7.78		
-4.9 ft	lb	*16,420	*16,420	*26,890	*26,890	*23,770	14,980	17,550	9,960	12,640	7,370	*10,710	7,020	(25.5)		
-3.0 m	kg	*12,780	*12,780	*13,590	13,340	*9,800	6,850	*7,270	4,550			*5,390	3,750	6.96		
-9.8 ft	lb	*28,160	*28,160	*29,960	29,410	*21,600	15,090	*16,030	10,020			*11,870	8,270	(22.8)		
-4.5 m	kg			*10,320	*10,320	*7,560	7,060					*5,540	5,180	5.62		
-14.8 ft	lb			*22,760	*22,760	*16,660	15,550					*12,210	11,410	(18.4)		

#### NOTES:

- 1. Lifting capacities are based on ISO 10567.
- 2. Lifting capacity of the HX Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. (\*) indicates load limited by hydraulic capacity.



Tier 4 Final Engine

ENGINE	STD	ОРТ
Cummins QSB 6.7 engine	•	
HYDRAULIC SYSTEM	STD	OPT
Intelligent Power Control (IPC)		
3-power mode, 2-work mode, user mode	•	
Variable power control	•	
Pump flow control	•	
Attachment mode flow control		•
Engine auto idle	•	
Engine auto shutdown control		•
Electronic fan control	•	
CAB & INTERIOR	STD	OPT
ISO Standard cabin		
Rise-up type windshield wiper	•	
Radio / USB player	•	
Hands free mobile phone system with USB	•	
12 volt power outlet (24 V DC to 12 V DC converter)	•	
Electric horn	•	
All-weather steel cab with 360° visibility	•	
Safety glass windows	•	
Sliding fold-in front window Sliding side window (LH)	•	
Lockable door	•	
Hot and cool box	•	
Storage compartment & Ashtray	•	
Transparent cabin roof-cover	•	
Sun visor	•	
Door and cab locks, one key	•	
Mechanical suspension seat with heater	•	
Pilot-operated slidable joystick	•	
Console box height adjust system	•	
Cabin lights		•
Cabin front window rain guard		•
Cabin roof-steel cover Automatic climate control		•
Air conditioner & heater		
Defroster	•	
Starting Aid (air grid heater) for cold weather	•	
Centralized monitoring		
8" LCD display	•	
Engine speed or trip meter/accel.	•	
Engine coolant temperature gauge	•	
Max power	•	
Low speed/High speed	•	
Auto idle	•	
Overload	•	
Check Engine	•	
Air cleaner clogging Indicators	•	
ECO Gauges	•	
Fuel level gauge	•	
Hydraulic oil temperature gauge	•	
Fuel warmer	•	
Warnings	•	
Communication error	•	
Low battery	•	
Clock	•	

CAB & INTERIOR	STD	OPT
Seat		
Adjustable air suspension seat with heater		•
Cabin FOG/FOPS		
FOG ISO 10262 Level 2 Front and top guard  (FOPS ISO 3449 Level 2) Top guard		•
(FOPS ISO 3449 Level 2) Top guard  Cabin ROPS (ISO 12117-2)		•
ROPS ISO 12117-2	•	
SAFETY	STD	OPT
Battery master switch	•	
Rearview camera		•
AAVM (All-Around View Monitoring)		•
Four front working lights (2 boom mounted, 2 front frame mounted)	•	
Travel alarm		•
Rear work lamp		•
Beacon lamp		•
Automatic swing brake	•	
Boom holding system	•	
Arm holding system	•	
Safety lock valve for boom cylinder with overload warning device		•
Safety lock valve for arm cylinder		•
Swing Lock System Two outside rearriew mirror		•
	-	
OTHER	STD	OPT
Booms		
5.68 m mono, 18' 8"	•	
5.65 m 2-piece, 18' 6"		•
Arms		
2.0 m, 6' 7"		•
2.4 m, 7' 10" 2.92 m, 9' 7"	•	•
Removable clean-out dust net for cooler	•	
Removable reservoir tank	•	
Fuel pre-filter	•	
Fuel warmer (Single)	•	
Fuel warmer (Dual)		•
Self-diagnostics system	•	
Hi-mate Remote Management System Mobile	•	
Satellite		•
Batteries (2 x 12V x 100 Ah)	•	
Fuel filler pump (50 l/min)		•
Single-acting piping kit (breaker, etc.)		•
Double-acting piping kit (clamshell, etc.)		•
Rotating piping kit  Quick coupler piping		•
Quick coupler		•
One pedal straight travel system		•
Accumulator for lowering work equipment	•	
Pattern change valve (2 patterns)		•
Fine swing control system		•
Tool kit		•
UNDERCARRIAGE	STD	OPT
Lower frame under cover (Additional)		•
Lower frame under cover (Normal)	•	
Track shoes		
Triple grouser shoes (600mm, 24")	•	
Triple grouser shoes (700 mm, 28")		•
Triple grouser shoes (800 mm, 32")		•
Triple grouser shoes (900 mm, 36")		•
Track rail guard	•	
* Standard and optional equipment may vary. Contact your Hyundai dealer for more informat	ion.	

- \* Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine may vary according to International standards.

  \* The photos may include attachments and optional equipment that are not available in your area.
- \* Materials and specifications are subject to change without advance notice. \* All imperial measurements rounded off to the nearest pound or inch.

### HYUNDAI **CONSTRUCTION EQUIPMENT**

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1048-EX-SP 1/2018v4 Made in the U.S.A.